

Northrop Grumman / Westinghouse SPARS & Approvals:

- C3825 – carbonitride steel
- C3783 – carbonitride steel
- C3618 – carbonitride steel
- A3896 – malcomizing (nitriding) stainless steel
- A2016 – nitriding steel and stainless steel (PS596907, all parts)
- A2011 – general heat treatment of steel, aluminum and copper
- older SPAR numbers still active: 101305, 101306, 101536, 103941
- **Approved processes:**
 - PS596215, 8620 carbonitride
 - PS596907, nitriding, all sections